



Dart Aerospace Ltd.
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647.3903

Job Sheet 184045



Part No: 647.3903

Job Qty: 4 ea **DAG**

Part Name: Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C1 SHEETS 1,7,8 IPP REV:A 14.07.21 NEW ISSUE DD VERF:JLM

Ship Via:

5933

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	4 pcs	11/9/18	11/9/18	0.00	0.00	Packaging1-1		
120	Small Fab	4 pcs	11/9/18	11/9/18	0.00	1.85	Small Fab-1		
130	QC	4 pcs	11/9/18	11/9/18	0.00	0.00	QC5		
140	Packaging	4 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1		
150	QC21-SA	4 Ea	11/9/18	11/9/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note .
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

DAG
OCT 22 2018 **68**
OCT 23 2018 **9-89**
OCT 23 2018
DAG
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.3915	Deflector	4 Ea (1 ea)	90-Start up Operation	F163345
647.3916	Deflector	4 Ea (1 ea)	90-Start up Operation	5116737
647.3917	Doubler	8 Ea (2 ea)	90-Start up Operation	504120x6 \$1650 42x2
CR3213-6-9	Cherry Rivet	24 Ea (6 ea)	90-Start up Operation	5041129

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.3915	4	7	0
	647.3916	4	8	0
	647.3917	8	11	0
	CR3213-6-9	24	71	0



Container No: S119404



Part: 647.3903
Job No: 184045
Serial No/Batch: S119404
Revision:
Inspector:
Exp Date:
Instructions:

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Plex 10/18/18 10:00 AM dart.quirion.sonia

Date: 10/18/18